SECTION 1. IDENTIFICATION

PRODUCT NAME: PRODUCT CODES: MANUFACTURER:		EM CHI
DIVISION:	High Perfomance Coating	
ADDRESS:	4602 S 36th St, Phoenix, AZ 85040	CH

EMERGENCY PHONE: 800-255-3924 CHEMTEL PHONE: 800-255-3924 OTHER CALLS: EMAIL: CHEMICAL NAME: CHEMICAL FAMILY: CHEMICAL FORMULA:

SECTION 2. HAZARDS INDENTIFICATION

GHS Classification

Skin Sensitization Respiratory Sensitization Acute Toxicity (Inhalation) STOT SE: Cause respiratory irritation

GHS Pictogram

Signal Word Appearance Physical State Odor Hazard Statements

Precautionary Statement(s) -Prevention Category 1 Category 1 Category 4 Category 3



DANGER	
Clear Viscous Liquid	
Liquid	
Solvent	
Harmful if inhaled	
May cause allergy or asthma symptoms or breathing difficulties if inha	led
May cause an allergic skin reaction	
May cause respiratory irritation	

Do not handle until all safety precautions have been read and understood.
Keep container tightly closed.
Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

	 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER or doctor/ physician if you feel unwell. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
Storage	Store in a well-ventilated cool place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/ container to an approved waste disposal plant.
Hazards not otherwise classified	Combustible Severe eye irritant Severe respiratory irritant May cause sensitization by skin contact

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS Number	% by Weight
Homopolymer of Hexamethylene Diisocyanate	28182-81-2	80-100
Hexamethylene-di-isocyanate	822-06-0	<0.9

Note: This product may contain additional ingredients that are classified as non-hazards or at a very small concentration that do not meet the regulatory concentration limits for disclosure.

SECTION 4. FIRST-AID MEASURES

General Advice	Move out of dangerous area. Consult a physician with this SDS. Seek medical advice.
	If breathing has stopped or is labored, give assisted respirations.
	Supplemental oxygen may be indicated.
	If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately.
Eye Contact	Immediately flush eyes with plenty of water for at least 20 minutes.
	Check and remove any contact lenses. Continue rinsing.
	Get medical attention if irritation persists.
Skin Contact	Take off contaminated clothing and shoes immediately.
	Wash off with soap and plenty of water for at 20 minutes.
	Get medical attention if irritation develops or persists.
Inhalation	Move to fresh air and keep at rest in a position comfortable for breathing.
	If not breathing or breathing is irregular, provide artificial respiration or give
	oxygen by trained personnel.
	Get medical attention immediately.
Ingestion	Never give anything by mouth to an unconscious person.
	DO NOT induce vomiting. Rinse mouth with water.
	Get medical attention immediately.
Most Important Symptoms/Effect,	Repeated and/or prolonged exposure to low concentrations of vapors and/or
Acute and Delayed	aerosols may cause: Sore throat, eye disease, skin disorders, allergies, asthma, and neurological disorders.

Immediate Medical Attention and Special Treatment

SECTION 5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	Foam, Powders, Carbon dioxide.
Specific Hazards Arising from the Substances of Mixture	Incomplete combustion may form carbon monoxide. May generate ammonia gas. May generate toxic nitrogen oxide gases. Burning produces noxious and toxic fumes. Downwind personnel must be evacuated.
Special Protective Equipment for Firefighters	Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.
Further Information	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Producers	Wear suitable protective clothing, gloves, and eye/face protection. Avoid breathing vapors/mist/gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations.
Environmental Precautions	Vapors can accumulate in low areas. For personal protection see section 8. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.
Methods and Materials for Containment and Cleaning-up	Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.
Additional Advice	For disposal see section 13.

SECTION 7. HANDLING AND STORAGE

Precautions for Safe Handling	Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.
	Put on appropriate personal protective equipment before handling.
	Keep away from sources of ignition - No smoking.
	Take measures to prevent the buildup of electrostatic charge. Store in cool place.
Conditions for Safe Storage	Keep container tightly closed in a dry and well-ventilated place.
	Containers which are opened must be carefully resealed and kept upright to
Hygiene Practice	prevent leakage. Eating, drinking and smoking should be prohibited in areas
	where this material is handled. Wash hands thoroughly after handling.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control Parameters

Hexamethylene –di-isocyanate (CAS: 822-06-0) Threshold Limit Value: ACGIH 0.005ppm National Institute for Occupational Safety and Health

Engineer Controls	Use process enclosures, local exhaust ventilation, or other engineering controls to keep worker exposure to airborne contaminants below recommended exposure limits. Wear appropriate personal protective equipment where such systems are not effective to perform satisfactorily and meets OSHA or other recognized standards. Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Personal Protection Equipment -	
Eye/Face Protection	Tightly fitted safety goggles. Face shield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin Protection	Handle with gloves. Gloves must be inspected prior to use.Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product.Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices.Wash and dry hands after handling or before eating, drinking, or smoking.
	If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Body Protection	Impervious clothing. Closed-toe shoe.
	Flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Respiratory Protection	Where risk assessment shows air-purifying respirators are appropriate use a full- face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
Environmental Exposure Controls	Prevent further leakage or spillage if safe to do so. Do not allow product enter into sewers or waterways.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Viscous liquid
Color	Clear
Odor	Solvent
Odor Threshold	No data available
рН	No data available
Melting Point / Freezing Point	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Evaporation Rate	No data available



Flammability (solid/gas)	No data available
Upper/lower Flammability Limit	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Relative Density	1.175 g/cm ³ at 77°F (25°C)
Water Solubility	<0.1 g/L
Partition Coefficient: n-octanol/water	No data available
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	50-150 CPS at 77°F (25°C)
Explosive Properties	No data available
Oxidizing Properties	No data available
VOC	0 g/L

SECTION 10. STABILITY AND REACTIVITY

Control Parameters	No data available
Chemical Stability	Stable under recommended storage conditions
Possibility of Hazardous Reaction	No data available
Conditions to Avoid	Heat, flames, sparks, and oxidizing agents
Incompatible Materials Hazardous Decomposition Products	Reactive metals (Sodium, Calcium, Zinc, etc.) Materials reactive with hydroxyl compounds Organic acids (acetic acid, citric acid, etc.) Mineral acids Sodium hypochlorite Product slowly corrodes copper, aluminum, zince, and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion Oxidizing agents Nitric acid Ammonia Nitrogen oxides (NOx) Nitrogen oxide can react with water vapors to form corrosive nitric acid Carbon monoxide Carbon dioxide (CO2) Aldehydes Flammable hydrocarbon fragments In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

Information on the Likely Routes of Exposure

	v	
Eye Contact		Cause eye irritation
Skin Contact		Cause skin irritation
Inhalation		No data available
Ingestion		No data available
Symptoms Related to	o Physical, Chemi	cal, and Toxicological Effects
Eye Contact		Cause eye irritation



Skin Contact	Cause skin irritation
Inhalation	Stomachache, nausea, vomiting
Ingestion	Dullness, vision disorder, blindness
Chronic Toxicity / Effects from Long Te	erm Exposure
Sensitization	Skin sensitizer
Germ Cell Mutagenicity	No data available
Carcinogenicity	No data available
Reproductive Toxicity	No data available
Specific Target Organ Systemic Toxicity (Single Exposure)	No data available
Specific Target Organ Systemic Toxicity (Repeated Exposure)	No data available
Products Numerical Measures of Toxici	ty –

Products Numerical Measures of Toxicity – Not determined

Additional Information –

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12. ECOLOGICAL INFORMATION

Aquatic Life	No data available
Persistence and Degradability	No data available
Bio accumulative Potential	No data available
Mobility in Soil	No data available
Results of PBT and vPvB Assessment	No data available as chemical safety assessment not required/not conducted
Other Adverse Effects	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste/Unused Products	Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. This product should not be allowed to enter drains, water courses or the soil Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.
Contaminated Packaging	Contact supplier if guidance is required. Dispose of container and unused contents in accordance with federal, state, and local requirements.

SECTION 14. TRANSPORT INFORMATION

DOT (US)	Not Dangerous Goods
IMO/IMDG	Not Dangerous Goods
ICAO/IATA	Not Dangerous Goods

SECTION 15. REGULATORY INFORMATION

UNITED STATES

TSCA 8 (b) Inventory Status

All Components are listed or exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification	None above reporting de minimus	
SARA 302 Components	No chemicals in this material are su	bject to the reporting requirements of SARA
_	Title III, Section 302.	
SARA 313 Components	This material does not contain any chemical components with known CAS	
	numbers that exceed the threshold (De Minimis) reporting levels established by	
	SARA Title III, Section 313.	
SARA 311/312 Hazards	Acute health hazard	Yes
	Chronic health hazard	Yes
	Fire hazard	No
	Sudden release of pressure hazard	No
	Reactive hazard	Yes
California Prop. 65 Components	This product may contain chemical	s known to the State of California to cause
	birth defects or other reproductive harm.	
CANADA		
CEPA DSL/NDSL Status	All components are listed or exempt from listing on the Domestic Substances List.	

SECTION 16. OTHER INFORMATION

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2 1 0

Health Hazard
Flammability
Physical Hazard
NFPA Rating
Health Hazard
Fire Hazard
Reactivity Hazard
Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its

publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given.